

# Datasheet A402 / A412 Manual steel strapping tools

## Manual pusher type steel strapping tools



Characteristics A402 – Manual tensioner for round o

bjects

ı	Strapping qualities:		Uniflex and Ultraflex max. 1100 N/mm <sup>2</sup> / 160'000 psi				
	Strapping dimensions:	widths	$19.0 - 32.0 \text{ mm} / ^3 /_4 - 1 \frac{1}{4}$ "				

thicknesses 0.63 – 1.00 mm / .025 – .040"

Weight: 4.0 kg / 8.8 lbs

Seals: Overlap seals, see chart

Sealing: With separate manual sealer model A412

## Advantages of tensioner model A402

- Designed for round objects and for curved or irregularly shaped packages
- The feed-wheel tensioning system allows unlimited strap take-up
- Very tight strap tension without any tension loss
- The long tension handle permits very high strap tension (with a limited effort)

#### Characteristics A412 - Manual sealer

Strapping qualities:	Uniflex and Ultraflex max. 1100 N/mm <sup>2</sup> / 160'000 psi		
Strapping dimensions: widths thicknesses	19.0 – 32.0 mm / <sup>3</sup> / <sub>4</sub> – 1 ¼" 0.63 – 1.00 mm / .025 – .040"		
Weight:	3.4 kg / 7.4 lbs		
Average seal strength:	approx. 75%		
Seals:	Overlap seals, see chart		
Type of joint:	Double notch joint		
Tensioning:	With separate tensioner model A402		



## Datasheet A402 / A412 Manual steel strapping tools

## Advantages of sealer model A412

- The safe upcut double notch joint is accomplished in one stroke
- The installed safety catch guarantees perfect seal joints only
- The specially shaped sealing handle (bent) assures an accident free operation (a crushing of the hands is not possible)
- The distance rubber roll on the lower handle places the handle into the correct position relative to the seal and allows the sealing action to be accomplished with both hands

#### Chart of types model A402

Item No. Model Uniflex and Ultraflex max. 1100 N/mm² / 160 '000 psi

 Widths mm
 Thicknesses inch

 13.3200
 A402/19-32/0.63-1.00
 19-32
 3/4-1 ¼"
 0.63-1.00
 .025-.040

Uniflex = Regular duty strapping max. 850 N/mm² / 1000'23 psi Ultraflex = High tensile strapping max. 1100 N/mm² / 0'160 00 psi

#### Chart of types model A412

Item No.	Model	Width		Uniflex		Ultraflex	
		mm	inch	Thick mm	ness es inch	Thicki mm	ness es inch
13.3301	A412/19/0631.00/UNI/0801.00/ULT	19	3/4"	0.63-1.00	.025040	0.80-1.00	.031040
13.3302	A412/19/0.63/ULT	19	3/4"	-	-	0.63	.025
13.3305	A412/25/0.80-0.90	25	1"	0.80-0.90	.031035	0.80-0.90	.031035
13.3306	A412/25/1.00/UNI	25	1″	1.00	.040	-	-
13.3310	A412/32/0.80-0.90	32	1 1/4"	0.80-0.90	.031035	0.80-0.90	.031035
13.3311	A412/32/1.00/UNI	32	1 1/4"	1.00	.040	-	-

Uniflex (UNI) = Regular duty strapping max. 850 N/mm<sup>2</sup> / 123'000 psi Ultraflex (ULT) = High tensile strapping max. 1100 N/mm<sup>2</sup> / 1000'60 psi

#### Recommended seals

Width mm	Inch	Dimensio mm	ns (W, L, T) inch
19	3/4"	19 x 45 x 0.9	$^{3}/_{4} \times 134 \times .035$
25	1"	25 x 45 x 0.9	1 x 1¾x .035
32	1 1/4"	32 x 45 x 0.9	1¼x 1¾x .035

Tensile strength of the seal material: 600 N/mm<sup>2</sup> / 87'000 psi



E-mail: info@seasoninternational.net, web: www.seasoninternational.net