

Automatic horizontal strapping system

Fully-automatic horizontal plastic strapping machine

FROMM Plastic strapping machines are ideal for general palletizing and unitizing and for the well known applications in the corrugated-, can-, bottle-, paper-, and food / beverage industries.



Technical data for model PM800

| Suitable strapping qualities: | Polyester (PET) | | |
|-------------------------------|---|-------------------------|--|
| Strapping dimensions: widths | 13.0 – 32.0 mm | | |
| thicknesses | 0.40 – 1.53 mm | | |
| Average seal strength: | up to 85% of strap breaking strength (dependent on quality) | | |
| Sealing method: | friction welding | | |
| Strapping heads*: | MH600 | MH610 | |
| Tension: | up to 7000N, adjustable | up to 7000N, adjustable | |
| Tensioning speed: | 105 mm/s / 0.34 ft/s | 105 mm/s / 0.34 ft/s | |
| Feeding and retracting speed: | 5.3 m/s / 17.3 ft/s | 5.3 m/s / 17.3 ft/s | |
| Power: | 400 V – 3PE – 50 Hz | 400 V – 3PE – 50 Hz | |
| | 230 V – 3PE – 60 Hz | 230 V – 3PE – 60 Hz | |
| Power consumption: | 1.1 kW | 1.1 kW | |
| Max. package size: | W 3000 x H 3000 mm | | |
| Min. package size: | W 150 x H 180 mm | | |

^{*} Additional heads (heat welding) are available on request



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Advantages

- Fully automatic machines reduce the total strapping time substantially compared to manual operations
- Under normal circumstances labour work is completely eliminated
- The rugged fully automatic machines have been designed for continuous and shift operations demanding a high working reliability
- A very wide variety of different fully automatic machines meeting the requirements of all major industries including a broad range of options are available
- Customer friendly control system; keyboard and display show all information and messages in the language required by the customer
- Every fully automatic machine is built for the specific requirements of the customer
- After sales service is guaranteed by our FROMM subsidiaries and distributors

Chart of types PM800 Series

| Model | Horizontal fixed machine | Horizontal moving machine | Horizontal press to compress | Corner protectors automatic |
|----------|--------------------------------|---------------------------------|------------------------------|-----------------------------|
| Code | 8XXXXX | 9XXXXX | X 1 XXXX | XXXX 3X |
| PM800000 | X | | | |
| PM810000 | Х | | X | |
| PM900030 | | Χ | | Χ |
| PM910000 | | Χ | Χ | |

Additional options and combinations are available. Please check with our specialists.

Options

- Device used to detect the end strap and a dvise on the operator panel
- Balancing tension device (for big packages)
- Transformer for electric supply different than 400 V / 50/60 Hz
- High platform for head maintenance and easy operation
- 4 lamps: red = emergency stop; white flash light = a larms; orange flash light = end stop; green = regular operation; green flash light: manual operation
- Horizontal press to compress the package up to 200 kg / 440 lbs
- Corner protector applying system

